

What is claimed is:

1. A semiconductor device provided with:  
a conductive layer pattern formed on a  
substrate;  
5 an inter-layer insulating film which covers  
said conductive layer pattern and is formed on said  
substrate;  
a first connection hole formed in a upper  
layer of said inter-layer insulating film above said  
10 conductive layer pattern;  
a second connection hole which reaches said  
conductive layer pattern from the bottom portion of  
said first connection hole and then has a smaller  
diameter than that of said first connection hole and  
15 formed on said inter-layer insulating film; and  
a plug having conductivity formed in a  
state filling internal portions of said first  
connection hole and said second connection hole.
2. A semiconductor device according to claim  
20 1, wherein the upper surface of said plug is formed to  
almost the same height as the surface height of said  
inter-layer insulating film.
3. A semiconductor device according to claim  
1, wherein provision is made of:  
25 an upper insulating film formed on said

inter-layer insulating film;

a third connection hole which reaches said plug and is formed on said inter-layer insulating film; and

5 a conductive portion which is connected to said plug and formed in said third connection hole.

4. A semiconductor device according to claim 2, wherein provision is made of:

an upper insulating film formed on said  
10 inter-layer insulating film;

a third connection hole which reaches said plug and is formed on said inter-layer insulating film; and

a conductive portion which is connected to  
15 said plug and formed in said third connection hole.

5. A semiconductor device according to claim 3, wherein said plug and said conductive portion are the storage node contact portion of a dynamic random access memory.

20 6. A semiconductor device according to claim 4, wherein said plug and said conductive portion are the storage node contact portion of the dynamic random access memory.

7. A method of manufacture of a semiconductor  
25 device comprising:

a step of forming an inter-layer insulating film on the substrate covering the conductive layer pattern formed on the substrate;

a step of forming a first connection hole  
5 in the upper layer of said inter-layer insulating film above said conductive layer pattern;

a step of forming a side wall in the side wall of said first connection hole;

a step of forming a second connection hole  
10 which reaches said conductive layer pattern from the bottom portion of said first connection hole and has a smaller diameter than that of the first connection hole in said inter-layer insulating film by self alignment by utilizing said side wall as a mask; and

15 a step of forming the conductive plug in said first connection hole and said second connection hole in a filled state.

8. A method of manufacture of a semiconductor device according to claim 7, wherein:

20 said first connection hole is formed in said first film above said conductive layer pattern and the upper layer of said inter-layer insulating film after forming the first film on said inter-layer insulating film;

25 said second connection hole is formed in

said inter-layer insulating film by the etching using  
said first film and said side wall as the mask in a  
state where it reaches said conductive layer pattern  
from the bottom portion of said first connection hole  
5 after forming said side wall on the side wall of said  
first connection hole; and

said plug is formed by said side wall and  
said plug forming film of the part filled in said first  
connection hole and said second connection hole by  
10 removing said first film, said side wall and said plug  
forming film located at a higher position than the  
height of the surface of said inter-layer insulating  
film after forming the plug forming film in a state of  
filling the internal portions of said first connection  
15 hole and said second connection hole.

9. A method of manufacture of a semiconductor  
device according to claim 8, wherein:

after the first film is formed on said  
inter-layer insulating film, a second film acting as  
20 the etching mask when forming said side wall is formed  
on the first film; and

the first connection hole is formed  
penetrating through said second film in the step of  
forming the first connection hole in the said first  
25 film above said conductive layer pattern and the upper

layer of said inter-layer insulating film.

10. A method of manufacture of a semiconductor device according to claim 7, further comprising:

a step of forming an upper layer insulating  
5 film on said inter-layer insulating film;

a step of forming a third connection hole  
in said upper layer insulating film reaching said plug;  
and

a step of forming a conductive film  
10 connected to said plug in said third connection hole.

11. A method of manufacture of a semiconductor device according to claim 8, further comprising:

a step of forming the upper layer  
insulating film on said inter-layer insulating film;

15 a step of forming the third connection hole  
in said upper layer insulating film reaching said plug;  
and

a step of forming the conductive film  
connected to said plug in said third connection hole.

20 12. A method of manufacture of a semiconductor device according to claim 9, wherein it comprises:

a step of forming the upper layer  
insulating film on said inter-layer insulating film;

a step of forming the third connection hole  
25 in said upper layer insulating film reaching said plug

and;

a step of forming the conductive film  
connected to said plug in said third connection hole.

13. A method of manufacture of a semiconductor  
5 device according to claim 10, wherein said plug and  
said conductive film form the storage node contact  
portion of the dynamic random access memory.

14. A method of manufacture of a semiconductor  
device according to claim 11, wherein said plug and  
10 said conductive film form the storage node contact  
portion of the dynamic random access memory.

15. A method of manufacture of a semiconductor  
device according to claim 12, wherein said plug and  
said conductive film form the storage node contact  
15 portion of the dynamic random access memory.

16. A semiconductor device having:

a burying wiring layer for filling a wiring  
use groove dug in an inter-layer insulating film;

a conductive plug which penetrates through  
20 the inter-layer insulating film and connects the  
burying wiring layer and a connection region beneath  
the same; and

an inter-layer insulating film covering the  
wiring layer.

25 17. A semiconductor device according to claim

16, wherein said conductive plug penetrates through the burying wiring layer.

18. A semiconductor device according to claim 16, wherein said burying wiring layer constitutes a bit  
5 line of a dynamic random access memory.

19. A semiconductor device according to claim 18, wherein said burying wiring layer is formed on the inter-layer insulating film directly burying the transistor.

10 20. A manufacturing method of a semiconductor device comprising:

a step of forming a wiring use groove in an inter-layer insulating film;

15 a step of filling the wiring use groove by a conductive material;

a step of forming a preparatory contact hole in the conductive material filling the wiring use groove;

20 a step of forming a side wall constituted by the conductive material on an inner wall of the preparatory contact hole;

a step of opening a contact hole in the inter-layer insulating film by using a side wall as a mask;

25 a step of filling the contact hole by the

conductive material;

a step of flattening an inter-layer  
insulating film and the conductive material filling the  
wiring use groove and forming the burying wiring layer;

5 and

a step of forming the inter-layer  
insulating film covering the burying wiring layer.

21. A method of manufacture of a semiconductor  
device according to claim 20, wherein the inter-layer  
10 insulating film in which the wiring use groove is  
formed directly buries the transistor.

22. A method of manufacture of a semiconductor  
device according to claim 20, wherein the burying  
wiring layer constitutes the bit line of a dynamic  
15 random access memory.